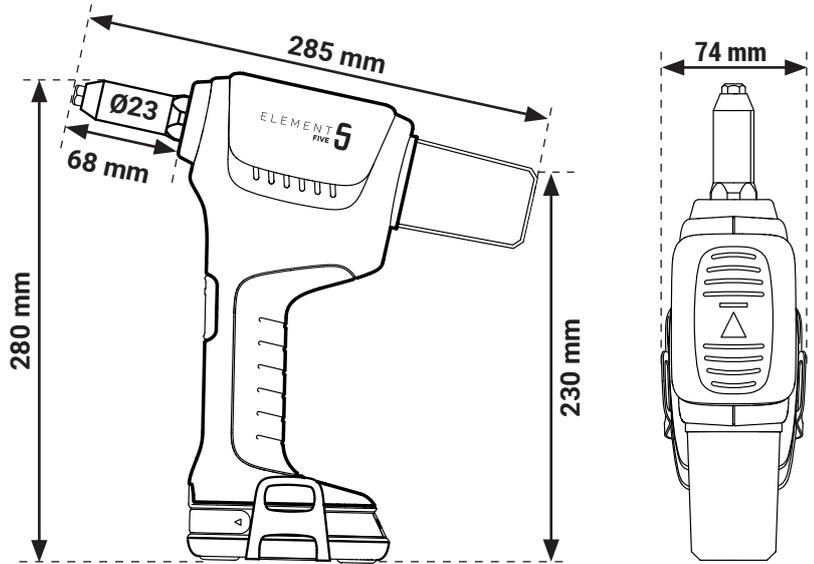


CORDLESS RIVET TOOL

FOR RIVET Ø2.4 to Ø5.0 mm

ELEMENT 5



SPECIFICATIONS

- Capacity:** Blind rivet Ø2.4 to Ø5.0 mm, all materials.
- Traction power:** 12,000 N (2,640 lbs min.)
- Stroke:** 21 mm (0.827")
- Setting speed:** Around 20 cycles per minute
- Weight (incl. battery):** 2.15 kg (4.73 lbs)
- Battery:** 18 V Li-ion - 2.0 Ah with charger indicator.
- Charger:** 18V - battery charging time 2.0 Ah = 100% in 30 minutes
- Warranty:** 1 year

Battery autonomy with 1 charge:

RIVETS	MATERIAL	APPROX. PIECES/CHARGE
Ø4.0	Aluminium	1 280
Ø4.8	Aluminium	980
	Steel	720

CAPACITY

RIVETS	Ø2.4	Ø3.0/3.2	Ø4.0	Ø4.8/5.0
ALUMINIUM	✓	✓	✓	✓
STEEL	✓	✓	✓	✓
STAINLESS STEEL	✓	✓	✓	✓

FEATURES



REFERENCES

Accessories included:

- 4 nosepieces Ø2.4 to 5.0 mm (3/32" to 3/16") for standard rivet.
- 1 belt hook.
- 1 mounting wrench.
- 1 additional jaws set.
- 1 rigid carrying case.



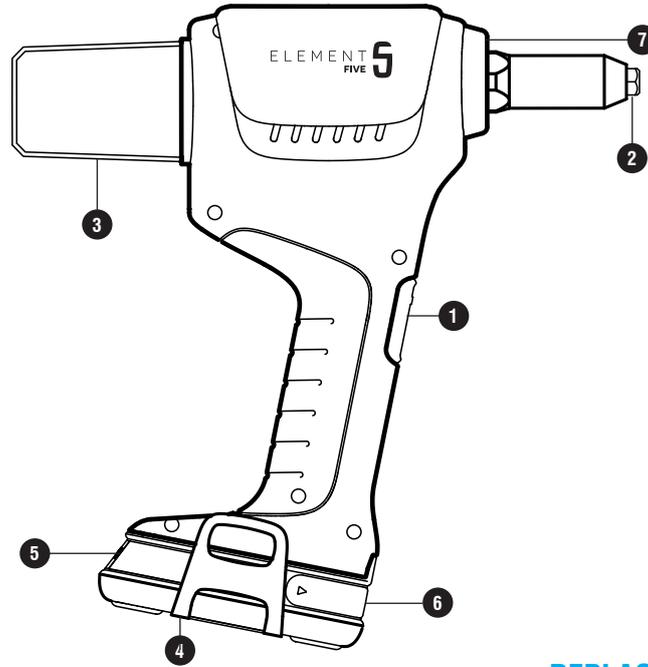
Rigid carrying case

REFERENCE	COMPOSITION			
	RIVETING TOOL E-5	BATTERY 18V LI-ION -2.0AH	QUICK CHARGER 18V	ACCESSORIES
E-5-2XBAT	1	2	1	1
E-5-1XBAT	1	1	1	1
E-5-BODY	1			1
E-BATT		1		
E-CHARG			1	

In option:

REFERENCE	COMPOSITION	PICTURE
E-5-ACC5	Extended front sleeve lg 200 mm / Ø23 mm	
E-5-ACC6	Extra narrow front sleeve Ø18	
E-5-ACC7	Elbow bend front sleeve	
E-5-NEZRAL32	Long nose piece (L=6,5mm) Ø 3.0/3.2 mm	
E-5-NEZRAL40	Long nose piece (L=7mm) Ø 4.0 mm	
E-5-NEZRAL48	Long nose piece (L=10mm) Ø 4.8/5.0 mm	
E-BATT	Battery alone	
E-CHARG	Charger alone	

OPERATING INSTRUCTIONS



- 1 Trigger
- 2 Nosepiece
- 3 Mandrel container
- 4 Belt hook
- 5 Battery
- 6 Lock / unlock battery
- 7 LED lights

• RIVETING:

1- Choose the nosepiece according to the diameter of the rivet to set. Please refer to the adjacent table to find the right nosepiece.

CAUTION
the use of the wrong nosepiece can damage the tool.

- 2 - Place the rivet mandrel into the nosepiece.
- 3 - Place the rivet body in the hole of the assembling part.
- 4 - Operate the trigger until the rivet mandrel breaks.

NOSEPIECES	
Nosepiece	Rivet Ø (mm)
A	Ø2.4
B	Ø3.0/3.2
C	Ø4.0
D	Ø4.8/5.0

• REPLACING NOSEPIECE:

Nosepieces 2 are marked with figures A-B-C-D linked with rivet diameters. Use the SW13 key to replace the nosepiece. See user manual for more details.

• REMOVE THE BATTERY:

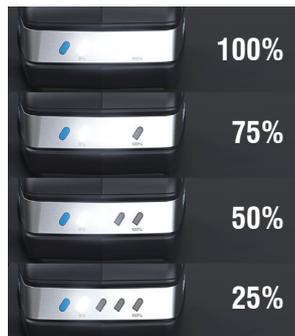
Battery 5 is locked to the riveting tool with a spring. To remove the battery, press the 2 unlock buttons 6 and slide the battery.

• BATTERY LEVEL INDICATOR:

4 lights on the battery panel allows you to check the remaining power. Press and hold the blue button to check the battery level :

- 4 lights on : 100% remaining
- 3 lights on : 75% remaining
- 2 lights on : 50% remaining
- 1 light on : 25% remaining

The information on the battery panel can vary (+/- 5%) due to environmental conditions.



• LED LIGHTS:

ELEMENT FIVE is equipped with 3 powerful LED lights to enlight the work place.

Turn on the light only

Press the trigger half way to turn on the light. The lights will shutdown after 10'.

Turn on the tool with the lights on

Press the trigger to set the rivet. The lights turn on and remain on until 10' after the trigger is released.



Red light on the charger: the battery has to be charged



Green light on the charger: the battery is fully charged

MAINTENANCE / TROUBLESHOOTING / SAFETY INFORMATION

See user manual.